

TANDEM BLISK ELECTROCHEMICAL MACHINING

ABSTRACT OF THE DISCLOSURE

A tandem blisk is mounted in a multiaxis electrochemical machine. A first row of blades is electrochemically machined in sequence. A second row of blades is then electrochemically machined in sequence while the blisk is still mounted in the machine. The machine is initially set up for machining both stages without removal of the blisk between the machining sequences.